



*Toolbox Talks are intended to facilitate health and safety discussions on the job site. For additional Toolbox Talks, please visit SAFETY.CAT.COM™.*

**TOPIC: Machine Safety—Rollovers**

Before operating any machine, always read and understand the Operation and Maintenance manual and ALWAYS wear your seatbelt.

**What To Do**

- If you feel your machine begin to lean in an unstable way, make sure to lower all implements. This will lower the center of gravity and increase stability.
- If your machine does overturn, stay in the cab until someone can check the outside situation.
  - Your seatbelt is designed to minimize injury, and the cab structure provides more protection than you'll find anywhere else nearby.
  - Heavy equipment and their loads sometimes come to rest in delicately balanced positions—and if you try to get out of the cab, you may upset that balance.
- Call for assistance as quickly as possible.

Discussion Date: \_\_\_\_\_

Employee Participants:

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